**Instructions for authors**

The paper is carefully formatted according to the template of the paper. Papers are published in English or Slovak language.

The original scientific paper must not exceed **10 pages** (in the journal paper template style) including references and appendices. The structure of the manuscripts must be as follows:

**Title:** A clear and concise title in English and Slovak languages. The title should inform about the main goal or the result of the study.

**Contact information:** First names and surnames of author(s) without the academic degrees. The authors’ affiliations should be indicated after authors’ names using superscript numbers and should be listed under the list of authors. The corresponding author should be marked with asterisk (\*). The affiliation of the corresponding author should include his/her e-mail address and telephone number.

**Abstract:** A brief description of the paper of maximum 250 words. The abstract must always be prepared in English and Slovak versions. It must provide the information that explains the context of the study, objectives, methods, main results, and conclusions.

**Keywords:** Maximum 5 keywords in English and Slovak languages. Keywords should not repeat the title of the study. Keywords should be separated by a semicolon.

**Introduction:** The formulation of a scientific problem and the relation of the presented study to previous works dealing with similar issues. Clearly formulated goals of the study or scientific hypotheses.

**Material and methods:** Transparent documentation of experimental and background material in such a way that the research can be repeated following the presented description. The section should also obtain the information on the approaches and the methods of data processing and the interpretation of results. Insufficient or unclear documentation of used methods and data is a reason for the rejection of the manuscript.

**Results:** Results are to be presented in the form of coherent, logically organised overviews of new and original knowledge supported by graphs, figures, formulas, tables, and other ways of presenting the results of analyses. Discussion aimed at evaluating the results and comparing them with the findings of other authors, etc. must be clearly separated from the results.

**Discussion:** Critical comparison of the obtained results with other published works. Discussion should comprehensively answer the questions formulated in the introduction. It is advisable to determine the possibilities for the generalisation of the results and the limits of the applied methods.

**Conclusion:** Factual conclusions from the results of the work, author´s own contribution or view based on the presented results and discussion. Conclusion should not repeat the obtained results, but should represent their extension, i.e. their generalisation and possible utilisation.

**Acknowledgement:** Authors can acknowledge different types of support during the preparation of the manuscript; they can list the projects and agencies that financially supported the presented research.

**Citations in the text and the reference list:**  
Please ensure that every reference cited in the text is also present in the reference list (and vice versa). Unpublished results and personal communications are not recommended in the reference list but may be mentioned in the text. If these references are included in the reference list, they should follow the standard reference style of the journal and should include a substitution of the publication date with either 'Unpublished results' or 'Personal communication'. Citation of a reference as 'in press' implies that the item has been accepted for publication.

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Kováč, J., Krilek, J., (2012). Analýza opotrebovania reznej hrany hobľovacích nožov pílovej reťaze motorovej píly. Acta facultatis technicae, roč. 17, č. 3, pp. 147-157.

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